



Two Platen Injection

Molding Machine For Trash Bin

环保垃圾桶专用注塑机

HWAMDA

中国的华美达，世界的工匠心



宁波华美达机械制造有限公司

NINGBO HWAMDA MACHINERY MANUFACTURING CO.,LTD.

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关于华美达

宁波华美达机械制造有限公司地处“中国塑机之都”的浙江省宁波市，是一家专业化生产塑胶注塑成型机械的高新技术企业，经过不断的技术创新，公司开发制造的产品已广泛应用于汽车、电子、医疗、包装等众多注塑制品行业，目前，华美达已经成长为具有规模和雄厚竞争实力的注塑机械研发制造企业。

华美达公司拥有4个生产基地，超过10万平方米厂房设施，各种大型先进精密加工设备，团结了一支高素质的企业管理与技术创新团队。公司一直致力于高效节能型注塑机的开发与市场推广，已成功推出的有伺服节能注塑机、二板注塑机、全自动注塑机、高速精密注塑机、双色注塑机等多个系列各种通用及专用型产品。

为贴近客户，公司大力开拓国际市场，在国内外建立60余处完善的销售机构及海外服务中心，华美达注塑机受到了中东、南美、东南亚、东欧等各个国家和地区客户的使用和欢迎，建立了面向国际市场的营销体系。

华美达公司通过了ISO9001、ISO14001、OHSAS18001管理体系认证以及CE产品认证，所生产的各系列注塑机均配备世界知名品牌的液压、电器及控制系统，引进国际领先设计理念，通过严格的检验、装配、调试，为客户提供最优质的产品与服务。

一流的品质，是华美达执着追求的重要目标。尽力满足顾客需求，以精益求精、开拓进取的企业精神缔造辉煌的未来，公司始终坚持“专心专注，做好塑机”的企业理念，为中国注塑机械产业的发展和提高做出自己的贡献。

About us

Ningbo Hwamda Machinery Manufacturing Co., Ltd. is a new and high technology enterprise devoted to manufacture plastic injection machine, lying in the "City of China plastic molding machine" - Ningbo, Zhejiang.

Now, Hwamda Company owns four factories with more than one hundred thousand square meters. There are over 300 workers and staff members, holding together a high-quality team of managers and technical team. Our company always devoted to R&D for high efficiency and energy-saving injection molding machine. At present, our main products including servo motor energy saving machines, two platen machines, full electric machines, high speed machine for thin-wall products, twin-color machines and other standard or special injection molding machines.

Following the idea of serving customers, we have established more than 60 perfect sales & service branch in China and abroad. Hwamda machine has sold to many countries such as Russia, Poland, Mexico, India, Sri Lanka, Egypt, Brazil, Peru, Colombia, etc. Hwamda has gradually set up a marketing system covering both the domestic and overseas markets.

Hwamda has passed the ISO9001, ISO14001, OHSAS18001 and CE certification. All the series of injection machine are equipped with world famous hydraulic & electric elements and control system. Through strict inspection, assembly and test, Hwamda has provided first-class products and services to customers.

"First-class quality" is what we are pursuing the most. We will try our best to meet the requirements of customers and create even better future. Our company firmly sticks to the idea of "With undivided attention to manufacture excellent plastic injection molding machines", and makes our own contribution for the development and improvement of national plastic industry.



CLAMPING UNIT

锁模单元

欧式纯二板锁模设计，非接触式拉杆，配合拉杆位置独立调整功能和机械同步式抱闸机构，抱闸开闸可靠，高压锁模运行稳定。

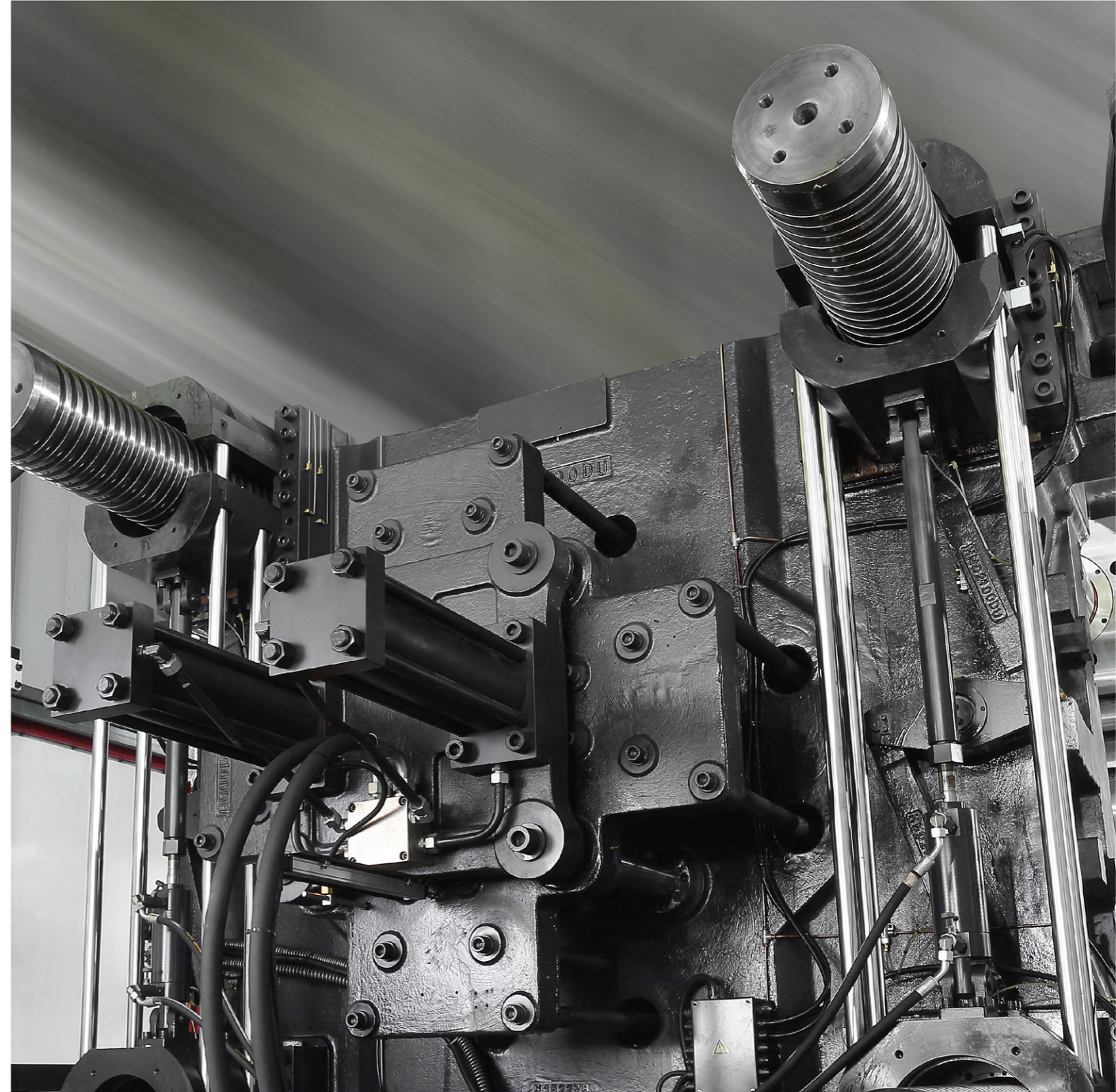
European 2 platen clamping unit, unique tie bar design, with independent mold adjusts and mold locking, which ensure precise and reliable high pressure mold close.

参数设计相比常规三板机，具有更小的机器外形尺寸，同时具备更大的拉杆内间距，更大的开模行程和顶针行程。

Compare with normal toggle machine, the machine size is smaller, but the tie bar distance is bigger, mold open stroke is larger, ejector stroke is longer.

超长的二板滑脚支撑，更适用于深腔模具，保证机器运行稳定。

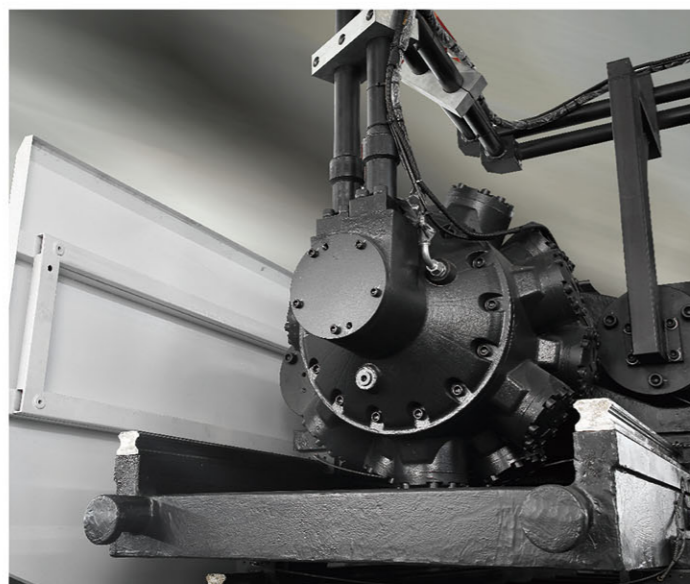
Lengthen movable platen slide, more suitable for deep cavity mould, to keep the machine stable.



CHINA-HWAMDA,

THE CRAFTSMANSHIP OF THE WORLD

中国的华美达，世界的工匠心



INJECTION UNIT

注射单元

采用专用射台机构，螺杆料筒特殊设计，塑化速度快，混色效果好，储料周期短。

One whole unit injection unit design, special design for screw and barrel, to make sure faster plasticizing, better color mixing, and less charge time.

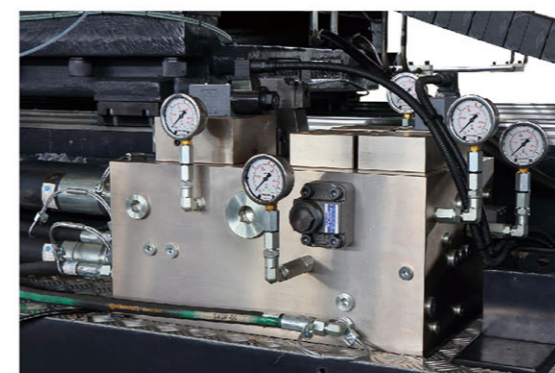
可选配电动储料功能，配合气动喷嘴，进行开模储料联动功能，缩短生产周期。

Optional for electric motor charge function, with pneumatic shut-off nozzle, can reach the function for charge on fly.



HYDRAULIC UNIT

液压单元



采用闭环永磁伺服泵系统，控制精确、稳定，同时节能。

Sync servo motor enables efficiency response and capacity and offers excellent performance in energy saving.





ELECTRIC UNIT

电控单元

具有高压破模功能，当深腔制品开模力需求很大时，可以轻松开模。

High pressure clamp opening function, better for the deep cavity mould need big opening mould force.

标配中子联动功能，可实现开模中子同步运行，生产周期更短。

Standard core on fly function, to shorten the cycle time.



TURNKEY SOLUTION

环保垃圾桶/盖生产解决方案

HMD DU 系列

桶身型号 Model	机器 Machine	锁模力 Clamping force	注射量 Shot weight	容模量 Mold thickness	开模行程 Opening stroke	拉杆内间距 Space between tie bars
		T	g	mm	mm	mm x mm
50L 桶身bucket	HMD1080DU	1080	4723	480-1200	2070/1350	1260x1120
60L 桶身bucket	HMD1080DU	1080	4723	480-1200	2070/1350	1260x1120
100L 桶身bucket	HMD1200DU	1200	5657	600-1280	2110/1430	1320x1200
120L 桶身bucket	HMD1600-1850DU	1600	9391	650-1600	2750/1800	1620x1460
240L 桶身bucket	HMD1850-2100DU	1850	14637	700-1650	2750/1800	1720x1560
240L 桶身bucket	HMD2100DU	2100	14637	700-1900	3300/2100	1820x1620

HMD M8S 系列

桶盖型号 Model	机器 Machine	锁模力 Clamping force	注射量 Shot weight	容模量 Mold thickness	开模行程 Opening stroke	拉杆内间距 Space between tie bars
		T	g	mm	mm	mm x mm
50L 盖子lid	HMD320M8S	320	1042	250-670	640	680x660
60L 盖子lid	HMD320M8S	320	1042	250-670	640	680x660
100L 盖子lid	HMD400M8S	400	1646	250-730	710	730x710
120L 盖子lid	HMD500M8S	500	1858	300-820	780	830x830
240L 盖子lid	HMD680M8S	680	2837	350-910	920	930x930



